

# How IoT is transforming the industrial ecosystem

Market drivers, the changing industrial landscape and strategic considerations

# IIoT: Industrial as an IoT application

The Internet of Things (IoT) will affect broad portions of the manufacturing process in large and significant ways.

- Industrial Ethernet has been around since early 2000, but products like field devices remain unconnected or provide only one-way communication.
- Industrial Internet of Things (IIoT) features two-way communication: Data is fed up to controller level (and to the Cloud in the future), but feedback is also provided to devices.

# A host of considerations

When—and how—to introduce IIoT into manufacturing environments is not a one-size-fits-all endeavor.



Discover industry challenges driving demand to implement IIoT solutions



Explore factors contributing to the changing industrial ecosystem



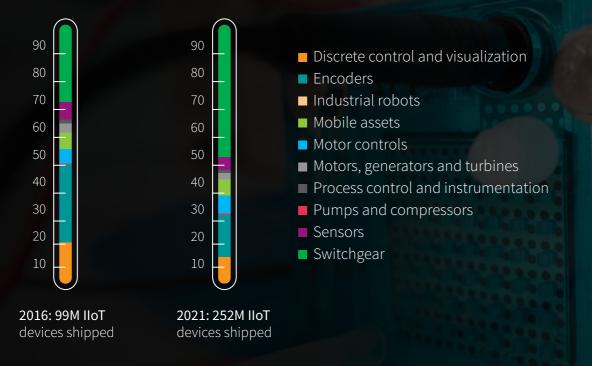
Examine device- and connectivity-level opportunities for introducing IIoT



Review relevant factors while navigating the changing landscape

# Technology development

Sensors are widely used in the manufacturing environment. But while their use will become more widespread, the ability to connect and transmit more data faster and with improved integrity will be the true enabler of IIoT.



### Improved data transmission

Connectivity protocols and frameworks enable customers to collect and transfer more data quickly and accurately, from sensors up to the Cloud, for data aggregation and analytics.

Examples include IO Link, quickly being introduced by sensor suppliers; and OPC UA, supporting greater interoperability and more secure information transmission to the Cloud.

### Convergence of platforms

New IoT platforms have been introduced by players from both operation technology (OT) and information technology (IT) markets.

Platforms are key differentiators supporting data consolidation and communication across multiple machines, facilities and companies, creating connected organizations and supply chains.



### lloT demand drivers

Below are the key drivers for making IIoT a reality.



### Connectivity, technology & innovation

Industrial sectors such as energy are **generating massive amounts of data**. Technology for data capture and analysis opens up new opportunity for optimization and monetization.

# Standardization & security

The industry needs **common standards** to allow smart connected products, machines and equipment from different manufacturers to interact seamlessly. With industrial use of the Cloud, **security** remains the biggest concern.



#### **Business models**

The industry is struggling with challenges, including **loss of engineering expertise** because of a retiring workforce. **New business models** arise as a result for machine builders, supporting customers with IIoTrelated services (e.g., remote monitoring and servicing).



### Innovation & competitiveness

IIoT adoption can accelerate factory productivity rates, via reduced unplanned downtime and easier product customization, increasing the level of competition.

### Major ecosystem changes

Confusion is driving major changes in the industrial ecosystem.

- Preference as to which team at a company should lead IIoT projects is evenly split between engineering and IT.
- Centrality of automation projects (i.e., DCS systems) influences the decision-making process.

the deselected mirror modifier object

the active

# Ecosystem elements

### Applications Fixed assets

Motors, generato	rs & turbines	Measurement in	nstrumentation	Process control	llers	Discrete controlle	ers
ABB Alstom Danfoss DEC Emerson GE	Mitsubishi Electric Rockwell Automation Schneider Electric Siemens Yaskawa	ABB Azbil Cameron Emerson Endress+Hauser Honeywell	Krohne Magnetrol Siemens Vega Yokogawa	ABB Emerson Honeywell Metso	Rockwell Automation Schneider Electric Siemens Yokogawa	Advantech B&A Electric Beckhoff Mitsubishi Electric Omron	Pro-face Rockwell Automation Schneider Electric Siemens
Motor controls ABB Danfoss Emerson GE Mitsubishi Electric	Rockwell Automation Schneider Electric Siemens WEG Yaskawa	Industrial robot Fanuc Robotics Kawasaki Robotics Kuka Mitsubishi Electric	S Nachi Staubli Toshiba Machine Yamaha Robotics Yaskawa	Measurement in ABB Azbil Cameron Emerson Endress+Hauser Honeywell	nstrumentation Krohne Magnetrol Siemens Vega Yokogawa	End-equipment Gardner Denver Atlas Copco Grundfos Ingersoll Rand Sulzer	Flowserve KSB Xylem Sullair

SSI Schaefer

Dematic Terex

#### **Mobile assets**

Kontakt.io

Sensoro

Service robots		Heavy vehicles	5	Virtual/Augme	nted reality	Drones	
ActiveLink	Open Bionics	Caterpillar	Navistar	APX	Virtalis	3D Robotics	Ehang
Adept	Savioke	Daimler	Tata	Autodesk	Vuforia	AEE	Insitu
Aethon	Siasun	Ford	Toyota	Daqri	Vuzix	AeroVironment	Parrot
Amazon Robotics	Softbank	John Deere	Volvo	HTE Vive	Worldviz	Ascending	Precision Hawk
Carbon Robotics	Titan Medical	MAN Truck & Bus		Microsoft HoloLe	ns	Technologies	Skycatch
Fetch Robotics	Yaskawa					CybAero	Yuneec
						DJI	
Locus							
Locus Beacons		Automated gu	ided vehicles				
	Radius Networks	Automated gu Daifuku	ided vehicles				

### **Building blocks**

Hardware (chip	os & modules)	Software (embed	lded OS)	Connectivity (f	ïeld networks)	Partners (system inte	grators)
ARM Analog Devices Infineon Intel Nexcom	NXP Sierra Wireless Texas Instruments	DDC-l ENEA Green Hills Software Linux Mentor Graphics	QNX Texas Instruments Wind River	Bluetooth LoWPAN Neon SigFox Wi-Fi	ZigBee Z-Wave	Leidos Energy Intech Wood Group Mustang Maverick Technologies	Prime Controls Automated Technology Group CG Controls
Sensors and ac	tuators	Cloud hosting		Industrial Eth	ernet	Change managemen	t services
Advantech Bosch Honeywell Infineon Libelium	Memsic Sensirion TE Texas Instruments	SAP Amazon Web Services IBM Microsoft	Oracle Salesforce ThingWorx	CC-Link IE EtherCAT Ethernet/IP	Powerlink PROFINET Sercos	Accenture PW Deloitte	c
Routers & gateways		Development kits/SDKs		Industrial Fieldbus		Industrial-specific alliances	
Adlink Advantech Cisco	Intel Kontron Multi-Tech Sierra	Anaren Atmel Avnet Eurotech	Marvell Texas Instruments VMware	ASI-Interface ControlNet DeviceNet FireWire	INTERBUS IO Link Link Profi Bus	Manufacturing USA Made in China 2025 Asia IoT Alliance	Industrie 4.0 Industrial Internet Consortium

### **Platforms & enablement**

Symantec

Trend Micro

Industrial platforms		Analytics	Interface (Virtual/A	ugmented reality)
ABB	Huawei	Azima	APX	Vuforia
Bosch	IBM	DLI	Autodesk	Vuzix
Cisco Jasper	Microsoft	N3N Visualize	Daqri	Worldviz
Emerson	Predix	KCF Technologies	HTC Vive	
Fujitsu	<b>Rockwell Automation</b>	Pruftechnik	Microsoft HoloLens	
GE	RTI	Senseye	Virtalis	
Hewlett-Packard Enterprise	Schneider Electric			
Hitachi	Siemens			
Honeywell	ThingWorx			
Hewlett-Packard				

#### Software

Belden Lockheed Martin Phoenix Contact Siemens

#### Hardware

BAE Systems Ra Belden SE Moxa Si Phoenix Contact

Cyber security

#### Services

Deloitte

Radiflow SEL Siemens

#### Accenture

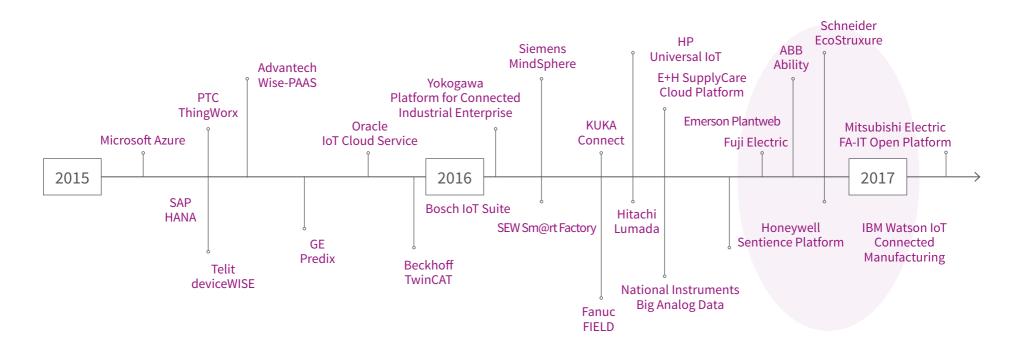
**BAE Systems** 

Lockheed Martin Siemens Yokogawa



## Rush to IIoT platforms

The growing conversation on IIoT potential is attracting many new players to compete for a share of the market.



# Disruptive entrants

New solutions could drive disruption in the industrial market.



#### **IIoT** platform Huawei

Key player in IoT connectivity management platforms with broadening capabilities



#### Machine learning SpaceTime

Provides situational intelligence to process industries by analyzing data across assets, operational functions and enterprise resources



#### **IIoT** operating systems Ubuntu

Operating system offers open environment for developers in their language of choice, complete with downloadable snaps for quicker/cheaper path to market



### Security

Fortinet

Solves IIoT security challenges for "headless" OT devices as well as traditional IT assets

#### Virtual reality **ESI** Group

Industrial-grade immersive VR solution facilitates decisionmaking process of global interdisciplinary teams



#### Augmented reality ThingWorx

Enables augmented reality experiences for field support services as well as engineering and design

### Partnerships, mergers & acquisitions

The complex IIoT supply chain necessitates an ecosystem of partnerships.

Partnerships are necessary between: a) IT companies supporting cloud platforms and analytics; and b) OT companies providing deep-domain knowledge and hardware utilized by manufacturers. Besides forming partnerships, firms are also actively acquiring software vendors, introducing new elements or augmenting existing parts to their own smart manufacturing portfolio. Such firms include GE Digital, Honeywell and Siemens, in digitalization as well as in technologies supporting cloud platforms and data analytics.



#### Future & expansion

## Challenges in IIoT adoption

# Industry change is required for full IIoT adoption to take place.

Despite IIoT's growing sophistication in processing power, software and platforms, the broader understanding and acceptance of IIoT within the industrial culture remains elusive. The goal: to move manufacturers toward wider implementation.

For traditional players, fears of placing data in the Cloud must be addressed, given the rampant and pervasive cyber security threats of today.

### The road ahead to IIoT

IIoT is a story in the making, and many uncertainties remain.



or Fog analytics, where data is collected and processed at the edge of the network, allowing companies to retain data in-house as an alternative or in addition to a cloud-based solution.

> Cloud/Edge analytics used for manufacturing operations is set to double by 2020.

/ Is 5G an opportunity for Industrial?

Where is the Cloud going?

5G's ability to provide high reliability, ultra-low latency connectivity, strong security and availability should create and drive significant new market opportunity for mission-critical applications as well.

5G will enable IoT support in more pervasive applications and uses cases, at much greater volumes, and eventually at lower cost points than traditional cellular technologies.

#### Future & expansion

### What lies ahead?

IoT expansion will continue with new technologies and growth in the IoT base.

By 2030, the installed base of IoT devices including newer technologies like LoRa, Sigfox, NB-IoT and 5G will exceed 120 billion.

- Analytics provided through platforms are key to taking full advantage of massive data transmission, set to double in volume to 50% on average yearly for the next 15 years.
- Ethernet is continuing to influence fixed assets and will grow to reach more than 100 million in shipments by 2021.
- Automation products supporting connectivity to the Cloud will expand at more than 60% CAGR during the next five years.



Strategic considerations

# Finding a place in the new landscape

For key market players, navigating the changing industrial landscape can prove challenging. Companies can consider the following to find their place:

- Variation in IIoT adoption, depending on vertical sector
- Importance of partnerships
- Company fit in platform strategy

# IIoT adoption varies

The roadmap to IIoT adoption is as complex and diverse as its users.

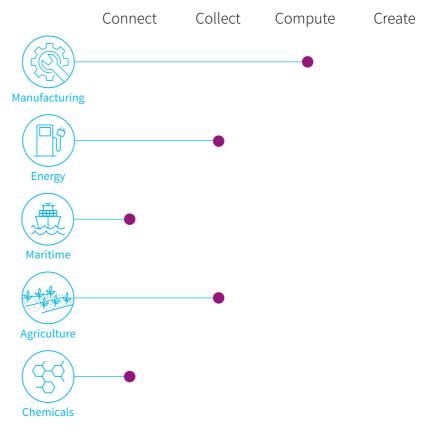
Adoption of the IIoT will vary. It will depend on the openness of each vertical in embracing IIoT technologies; and on individual industry knowledge, conservatism, access to capital and integration challenges.

Analysis is complex in IIoT because industrial coverage is broad and intersects with multiple vertical markets, resulting in incredibly diverse sets of end-customers, compared to verticals in the IoT universe.

Ramifications of adoption in IIoT are much greater than in consumercentric IoT applications. IIoT factors of production are much larger while also covering critical spheres of human activity, where **failure of systems** is not an option.

The roadmap to IIoT adoption will be dictated by a manufacturer's own needs and customers. A direct relationship and impact can be measured by a manufacturer's adoption of—or failure to adopt—IIoT.

### Position of each vertical relative to its IIoT evolution phase



# Partnering with the competition: cooperation vs. coopetition

#### Competitors can also be partners in a new paradigm.

A more complex marketplace necessitates acknowledgement and appreciation of new competition through partnerships, or a cooperation vs. coopetition strategy. Coopetition is the cooperation that occurs between competing companies—a business strategy using insights from game theory on when it is better for rival companies to work together.

- Partnerships are crucial, as automation vendors lack experience in cloud services, while cloud service providers lack relationships or knowledge of the industrial sector.
- "New business models and revenue streams are becoming online through the convergence of IT and OT solutions, and broad expertise necessary to the development of ecosystems to support these services will be critical. Expect to see ongoing activity in 2018 as vendors look to augment and fortify partnership arrangements." - Alex West, IHS Markit Principal Analyst, Manufacturing Technology

### Platform space is converging: Where do you fit?

- Partnership-led approaches to IoT platform development will continue to intensify competition in the IIoT space.



#### Find out more

# Industrial IoT research

Designed for companies looking to expand or establish a foothold in the Industrial IoT

#### Industrial IoT package

Research supporting this ebook is sourced from the following products:

- Smart Manufacturing Intelligence Service analysis and commentary on the latest news and developments around the "factory of the future"
- Industrial Communications Intelligence Service examination of industrial automation networking adoption and trends
- MEMS & Sensors Intelligence Service coverage of the MEMS and sensors market, including analysis of leading and potential applications using the technology
- Cellular IoT Intelligence Service perspectives and insights into machine-to-machine (M2M) communications

#### Click here to learn more about our IoT research



- IoT Devices & Connectivity Intelligence Service analysis of the devices and connectivity technologies used for the IoT
- Industrial Robots Report highly detailed market analysis of robot systems used in manufacturing and production
- Industrial Cybersecurity Report detailed view of the world market for industrial cybersecurity hardware, software and services
- Service Robots & Drones Report examination of professional and consumer service robots as well as the drones market, including trend analysis across 16 key industries

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